

## CATALYST CHART

### RESIN

VOLUME	¾%	1%	1.5%
8 oz.	2 cc	3 cc	4 cc
1 pint	4 cc	5 cc	7 cc
1 quart	7 cc	10 cc	14 cc
#10 can	23 cc	30 cc	45 cc
1 gallon	28 cc	37 cc	56 cc
5 gallon	140 cc	185 cc	280 cc

### GELCOATS

VOLUME	2.00%
8 oz.	5 cc
1 pint	11 cc
1 quart	21 cc
#10 can	66 cc
1 gallon	85 cc
5 gallon	426 cc

### VINYL ESTER RESIN ONLY

VOLUME	1.25%	1.5%	1.75%	2%
8 oz.	4 cc	4 cc	5 cc	6 cc
1 pint	7 cc	8 cc	10 cc	11 cc
1 quart	14 cc	16 cc	19 cc	22 cc
#10 can	43 cc	52 cc	61 cc	66 cc
1 gallon	53 cc	63 cc	75 cc	86 cc
5 gallon	263 cc	315 cc	373 cc	426 cc